

## Accrofab Ltd Facility List

### Sheetmetal Profiling

- 1 Trumpf 2530 3kW CO<sub>2</sub> Laser 2500 x 1250mm bed RPS657
- 1 Trumpf 3050 5kW CO<sub>2</sub> Laser 3000 x 1500mm bed RPS657
- 1 Edwards Guillotine, 3mm x 2400mm

### Sheetmetal Forming

- 1 Promecam RG5020 Press brake, with Hurco 7 control
- 5 Promecam RG2512 Press brakes, with Hurco 7 control
- 1 Mills 100t Hydraulic Press
- 1 Tranemo 200t Hydraulic Press
- 1 Bentley 50t Power Press
- 1 Cowlshaw 30t Power Press
- 4 Power and Manual Rolls, max 10mm thickness
- 2 Manual Presses

### Sheetmetal Joining

- 6 Fronius Magicwave 2000 TIG Welding plant RPS184
- 1 Murex Challenger MIG plant
- 1 PEI PFP 180 80kVA Resistance Welder RPS150
- 1 Precision Welders Microspot Welder RPS453
- 2 Pneumatic Precision Riveters
- 2 Torch Brazing Sets RPS44, RPS254

### Machining – Milling

- 3 Bridgeport VMC760 XP3 Machining Centres with full 4<sup>th</sup> axes 760x510x500
- 2 Bridgeport VMC500 Machining Centres 500x340x520
- 1 Bridgeport VMC600 Machining Centre 600x450x400 Twin Pallet
- 1 Bridgeport Interact 1 CNC Mill
- 3 Bridgeport BRJ/2 Milling Machines

### Machining – Turning

- 1 Mori-Seiki SL15 CNC Lathe 250 swing, chucker
- 1 Yang ML 25 CNC Lathe 300 swing, 600 ctrs, 65mm bar feed
- 1 Hardinge Cobra 42 CNC Lathe 250 swing, 42mm bar feed
- 2 Hardinge Talent 8/52 Lathes 300 swing, 50mm bar feed
- 1 Hardinge Talent 10/78 Lathe, max 350 swing, 70mm bar feed
- 2 Harrison Centre Lathes, max 600 swing, 1500 centres
- 2 Second Operation Lathes

### Machining – EDM

- 1 Charmilles AFW 290 Wire Eroder 350 x 250 x 200 RPS418
- 1 Fanuc L Wire Eroder 350 x 250 x 200
- 1 Charmilles E10 Solid Sink Eroder RPS418

In addition we have a wide variety of miscellaneous tools and equipment, including abrasive finishing, tube benders, saws, surface grinder, and a calibrated oven for bonding. Inspection equipment includes a CNC Co-ordinate Measuring Machine. We also offer Nadcap accredited vacuum heat treatment and penetrant NDT facilities.

CAD capability includes Unigraphics NX6 and Autocad.

More details from [www.accrofab.co.uk](http://www.accrofab.co.uk)

Accrofab Ltd Stoney Gate Road Spondon Derby England DE21 7RX  
Tel. (0044) 1332 666878 Fax.(0044) 1332 666245