

## Accrofab Ltd – Current Approval listing.

**BS EN 9100:REV D.** Registered by BSI – reference approval certificate FM32910.

**ISO 14001:2015.** Registered by BSI – reference approval certificate EMS86299.

**Rolls Royce Plc** – Approval number 11187

**Rolls Royce Deutschland** – approval number 102780 / 07.

**Scope of approval: -**

Manufacture of machined components, sheet metal work and fabricated assemblies for aerospace and general industry.

**Control of Classified Parts.**

**Approval of FAIR's** IAW Addendum 1 (RR Plc only) N Godfrey & Ian Morley only.

**Approval of Process Data Cards** IAW Addendum 2 (RR Plc & RRD). RPS150,453, 418, 258, 323, 356, 574 & 657.

**Approval of Source Changes** IAW Addendum 3 (RR Plc only) N Godfrey only.

**Engineering Approval for the acceptance of CAD models & interpretation of bracket specifications. (Unigraphics).**

**MSRR9969** – Vickers hardness testing.

**RPS9** – Soldering.

**RPS44** – Low temperature Brazing.

**RPS150** – Electrical Resistance welding

**RPS184** – Fusion Welding.

**RPS243** – Removal of brazing aids.

**RRP56004** – Super Polishing & Super Finishing.

**RPS254** – Intermediate Temperature brazing.

**RPS258** – Heat Treatment of 12% Chrome Steels.

**RPS259** – Despatch Packing

**RPS323** – Heat Treatment of Titanium Alloys.

**RPS340/4** – Application of Talc Filled Attrition Coating.

**RPS356** – Heat Treatment of Stainless Steels.

**RPS367** – Protection of parts during manufacture & storage.

**RPS407** sheet 1, Group 2 & 3 only - 4,13,14,20,23,41,44 & 58. – Bonding Group 3 only.

**RPS418** – Electro Discharge Machining.

**RPS453** – Micro Spot Welding.

**RRP5100** – Cleaning & Degreasing using aqueous media.

**RPS482/13** – Application of silicone rubber.

**RPS507** – Application of locking & retaining adhesives.

**RPS574** – Heat Treatment of Nickel & Cobalt Alloys.

**RPS609** section B – Application of Kevlar Tape.

**RPS639** – Application of Jointing Compounds.

**RPS657** – Laser Cutting.

**RPS661/25, 47 & 28** – brush application only.

**RPS679** – Fusion Welding – Land based & Marine.

**RRP58003 F1B & F2A** – FPI.

**RRP58007** – Visual Inspection.

**RRP51010** – Electrochemical Etch Marking.

**RPS905/1, 2 & 3** – Procurement & control of Wrought Material, Forging, FBWR & Castings.

**RRP54000** – Control Of Thermal Processing Equipment.

**Rolls Royce CRI trained** – N Godfrey, I Morley.

**AS13001/AS9117 DPRV trained** – Chris Lloyd.

**Approved by Volvo Aerospace Corporation.**

**ASRA training** completed by N Godfrey & I Morley.

**Unison Approved** – Reference A000099.

**NADCAP Approved** for:-

**Non-Conventional Machining** – AC7116, 7116/3 & 7116/4. Laser cutting & EDM.

**Welding** – Fusion TIG & resistance – AC7110, AC7110/1, AC7110/4, AC7110/4S, AC7110/5, AC7110/5S, AC7110/12 & AC7110/12S.

**Non- Destructive Testing** – AC7114, AC7114S, AC7114/1 & AC71141S.

**Heat Treatment** – AC7102, AC7102S, AC7102/5 & AC7102/8.