



## SCOPE OF ACCREDITATION

### Welding

**Accrofab Ltd**  
Stoney Cross Industrial Park  
Spondon Derby, DE21 7RX  
United Kingdom

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

**AC7110 Rev F - Nadcap Audit Criteria for Welding/ Torch and Induction Brazing and Additive Manufacturing (This is required for all Welding / Torch and Induction Brazing and Additive Manufacturing audits) (to be used on audits on/after 30 April 2017)**

**AC7110/1 Rev H - Nadcap Audit Criteria for Brazing (Torch/Induction) (to be used on audits on/after 7 August 2016)**

Baseline (All audits)

Supplement A – Torch (Additional requirements)

Supplement E – GTA Tack Welding (Additional requirements)

Supplement G – Processes using gas (Additional requirements)

Supplement H – Processes using Flux – (Additional requirements)

**AC7110/4 Rev H - Nadcap Audit Criteria for Resistance Welding (Spot, Seam, Projection)**

Baseline (All audits)

Spot Welding – sheet (identify if this process is used)

Supplement C – GTA Tack Welding (Additional requirements)

Supplement D – Filler Materials (Additional requirements)

Supplement F – Metallographic Evaluation of Resistance Welds (Qualification and / or Process Control) (Additional requirements)

**AC7110/4S Rev F - Nadcap Supplemental Audit Criteria for Resistance Welding (to be used on/after 17 September 2017)**

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**AC7110/5 Rev I - Nadcap Audit Criteria for Fusion Welding (to be used on audits on/after 6 Jan 2019)**

Baseline (All audits)

Supplement D – Titanium (Additional requirements)

Supplement F – Filler Materials (Additional requirements)

Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)

Supplement J – Tack Welding (Additional requirements)

**AC7110/5S Rev F - Nadcap Supplemental Audit Criteria for Fusion Welding (to be used audits on/after 5 May 2019)**

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**AC7110/12 Rev F - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)**

Baseline (All audits)

**AC7110/12S Rev H - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used on audits on/after 4 September, 2016)**

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