



Rolls-Royce

Civil & Defence Aerospace

Certificate of Approval

Approval No: **151180 / 04**

Rolls-Royce hereby certifies that

ACCROFAB (DERBY) LTD
STONEY GATE ROAD
SPONDON, DE21 7RX
- UNITED KINGDOM -

Vendor Code: **202190**

is approved in accordance with Rolls-Royce SABRe as
Make to Print supplier for the following regions:

- **Rolls-Royce plc.**
- **Rolls-Royce Deutschland Ltd & Co KG**

Content Overview

1. General Approval Scope
2. Regional Limited Approval Scope

continued...

Issue Date: **22nd February 2024**

Expiry Date: **unlimited**


i.V. Robert Starcke

Head of Supplier Quality
Rolls-Royce Deutschland Ltd & Co KG


i.A. Frank Schmidt

Global Supplier Control Authority
Rolls-Royce Deutschland Ltd & Co KG



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1. General Approval Scope

- CONTROL OF CLASSIFIED PARTS (EXCLUDING CRITICAL PARTS) IN ACCORDANCE WITH RRES90000
- CONTROL OF THERMAL PROCESSING EQUIPMENT IN ACCORDANCE TO RRP54000
- TECHNICAL CONTROL OF SPECIAL PROCESSES IN ACCORDANCE WITH RRP50000

GRANTED DELEGATION

- AUTHORITY TO APPROVE AND ACCEPT FAIR'S IN ACCORDANCE WITH ADDENDUM - SUPPLIER AUTHORIZATION
- AUTHORITY TO APPROVE PROCESS DATA CARDS IN ACCORDANCE WITH ADDENDUM - SUPPLIER AUTHORIZATION
- AUTHORITY TO APPROVE RELEASE NOTES IN ACCORDANCE WITH RR SABRE SUPPLIER RELEASE PROCESS
- AUTHORITY TO APPROVE SOURCE CHANGES IN ACCORDANCE WITH ADDENDUM - SUPPLIER AUTHORIZATION

APPROVED PROCESSES

- | | | |
|--|---|--------------------------|
| - MSRR9969 VICKERS | - RPS407 ²⁾ /23, /41, /44, /58 | - RRP53004 |
| - RPS9 | - RPS418 | - RRP53007 |
| - RPS44 | - RPS453 | - RRP54003 |
| - RPS150 | - RPS482/13 | - RRP54004 |
| - RPS184 | - RPS507 | - RRP54010 |
| - RPS243 | - RPS574 | - RRP55000 ⁷⁾ |
| - RPS254 | - RPS609 - SECTION B | - RRP56001 |
| - RPS258 | - RPS639 | - RRP56004 |
| - RPS259 | - RPS657 | - RRP57001 |
| - RPS323 | - RPS661 ³⁾ /25 | - RRP57005 |
| - RPS340/4 | - RPS661 ⁴⁾ /28, /43, /47 | - RRP57011 |
| - RPS356 | - RPS679 | - RRP58003 - 1A2, - 1D2 |
| - RPS367 | - RRP51000 ^{5) 6)} | - RRP58007 |
| - RPS386 | - RRP51007 ⁴⁾ | - RRP59001 |
| - RPS407 ¹⁾ /1 | - RRP51010 | - RRP59006 |
| - RPS407 ²⁾ /4, /13, /14, /20 | - RRP51011 | - RRP59007 |

RESTRICTED TO

- ¹⁾ GROUP 2 OR 3 ADHIVE BONDS
- ²⁾ GROUP 3 ADHIVE BONDS
- ³⁾ MARKING PAINT BRUSH APPLICATION
- ⁴⁾ SIMPLE BRUSH APPLICATION
- ⁵⁾ CLEANING AND DEGREASING USING AQUEOUS MEDIA
- ⁶⁾ CLEANING AND DEGREASING USING NON-HALOGENATED ORGANIC SOLVENTS
- ⁷⁾ ELECTRICAL DISCHARGE MACHINING (EDM), LASER BEAM MACHINING AND DRILLING (LBM)

2. Regional Limited Approval Scope

Rolls-Royce plc.

NONE

Rolls-Royce Deutschland Ltd & Co KG

NONE

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Addendum – Supplier Authorization

In accordance with Rolls-Royce SABRe requirements
the following Supplier Authorization is granted:

1. Delegation

Authority to approve First / Last Article Inspection Report (FAIR / LAIR)

Authority to approve Process Data Cards (PDC) in accordance with RRP50000

- For dual use products – first usage must be a Civil Aerospace application.
- This Delegation is valid for components in the following classifications:
 - Unclassified or Non-Critical products
- This Delegation may be used to support direct sub-contract data cards and are restricted to processes identified within the scope of MLC135
- Any deviation including result of substantiation shall be submitted to Rolls-Royce materials group for approval.

Authority to approve Source Changes

- For dual use products – first usage must be a Civil Aerospace application.
- Defence products for Roll-Royce Corporation are excluded from this authorisation.
- This Delegation is valid for components in the following classifications:
 - Unclassified products

2. Condition

- The authorisation is applicable to any product acknowledged by Rolls-Royce direct or cascaded purchase order.
- The Rolls-Royce Technical Authority shall be contacted to trigger any delegation update.
- Approval records for any product released under delegated authority are to be available for review at Rolls-Royce request.
- Rolls-Royce reserves the right to withdraw delegate authority completely or partially at any time without notice



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3. Delegated Scope

Supplier Authorization	affected region		Authorized Delegation (Rolls-Royce)	Authorized Personal (Supplier)	Related Process ¹⁾ (Supplier)	Remarks
	RRpic	RRD				
First / Last Article Inspection Reports (FAIR / LAIR)	X	X	-	Mr. N. GODFREY Mr. C. LLOYD Mr. I. MORLEY	-	granted: 07-Jun-2022
Process Data Card (PDC)	X	X	VALID FOR ALL APPLICABLE - COMMODITIES - MATERIALS - PRODUCT	MLC135 (Register of Data Card Delegations)	-	-
Source Changes	X	X	RRD limited to XWB project only	Mr. N. GODFREY	-	granted: 17-Oct-2018

¹⁾ The Authorization is applicable to process specifications defined as per supplier's internal procedure. Any subsequent revision of this procedure shall be communicated to Rolls-Royce for review.